



PROPER
GARMENT

defects

in different Stages
of Manufacturing

guide lines

SIMPLE &
ACTIONABLE

Cutting Defects

- INACCURATE CUTTING
- DRILL AND NOTCHES MARKS
- FRAYED EDGES
- IMPROPER KNIFE CUT



Sewing Defects

- NEEDLE DAMAGE
- SKIPPED STITCHES
- THREAD BREAKS
- BROKEN STITCHES
- SEAM GRIN
- SEAM PUCKER
- PLEATED SEAMS
- WRONG STITCH DENSITY
- UNEVEN STITCH DENSITY OIL STAINS
- INSECURE BACK STITCHING
- MISMATCH CHECKS OR STRIPES
- REVERSED GARMENT PART
- WRONG SHADE OF THREAD USED

Assembly Defects

- FINISHED COMPONENTS NOT SYMMETRICAL
- FINISHED GARMENT NOT TO SIZE
- PARTS, COMPONENTS, CLOSURES OMITTED OR DAMAGED
- LINING TOO FULL, TOO TIGHT
- GARMENTS PART SHADED
- SCISSORS OR KNIFE CUT
- OIL STAIN
- THREAD ENDS NOT TRIMMED

A close-up photograph of a hand using a steam iron to press a floral patterned fabric. The iron is dark-colored and has a glowing red light on its soleplate. The fabric features a delicate floral design in shades of orange, purple, and black on a light background. The background is softly blurred, showing more of the fabric and the iron's cord.

Pressing Defects

- BURNED GARMENTS
- WATER SPOTS NOT DRIED
- APPEARANCE NOT SMOOTH

Packing Defects

- GARMENT NOT FOLDED TO SPECIFICATION
- LABELS NOT SHOWING WHERE REQUIRED
- WRONG SIZE, COLOUR, AND QUANTITY PACKED
- OMITTED WARNING WORDING IN POLYBAG

Defect Classification for Garments

MAJOR

- NO COUNTRY OF ORIGIN LABEL
- NO FIBRE COMPOSITION LABEL
- NO OR WRONG SIZE ON LABEL
- LABEL IS HIDDEN
- WRONG SIZE GARMENT
- WRONG STYLE AND COLOUR
- MONOFILAMENT THREAD
- FABRIC HOLE
- BROKEN SEAM
- RAW FABRIC EDGES
- BROKEN BUTTONHOLES
- MISSING COMPONENT
- INCORRECT SIZE OPENINGS

MAJOR OR MINOR (depending on position & severity)

- FABRIC FLAW
- SHADING
- FABRIC MEND
- PULLED THREADS
- UNBALANCED COMPONENT
- BUTTONS LOOSE
- UNBALANCED TENSION
- UNEVEN HEM
- UNBALANCED GARMENT
- POOR FINISH ON COMPONENTS
- GLAZING
- UNFUSED COMPONENTS
- SHADOW THROUGH COMPONENT

MINOR

HEM WRINGING
LOOSE THREADS ON SURFACE

Defect Classification for Garments

MAJOR

- UNSECURED SEAM ENDS
- WRONG SLEEVE INSERTION
- WRONG WAY BUTTON FASTEN
- FACINGS PULLING
- COMPONENT PARTS CUT OFF OR ON WRONG GRAIN
- WRONG SIZE ZIP
- POCKET CORNERS NOT REINFORCED
- BELT/BUTTON LOOPS INSECURE
- LINING SHOWING BELOW THE SHELL
- WRONG SIZE BELT
- MIS-MATCHED DESIGN ODOR SMELL
- MILDEW

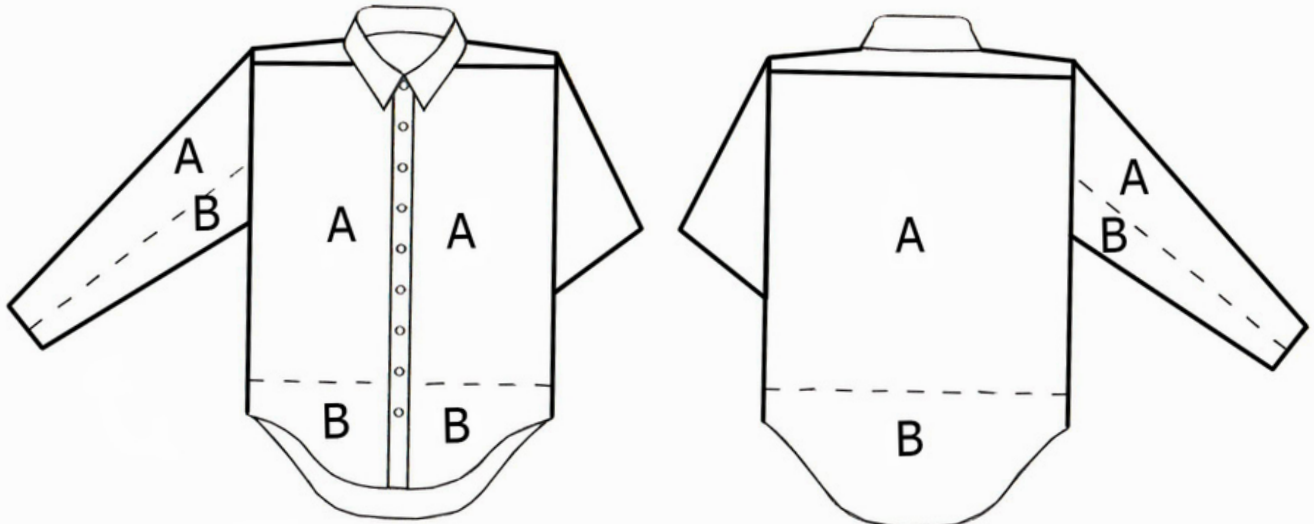
MAJOR OR MINOR (depending on position & severity)

- BAD COLOUR MATCH
- ROUGH METAL EDGES
- BUTTONHOLES TOO LARGE/
SMALL
- STUBS IN FABRIC
- TOP STITCHING NOT
STRAIGHT OR PARALLEL
- UNCLEANNED THREADS
- LINING TOO SHORT
- LINING TOO TIGHT
- HEM FELLING SHOWING
- PUCKERING
- WRONG STITCH DENSITY
- SUSPECT THREAD SLIPPAGE
- SNAGGED FABRIC
- BROKEN COMPONENTS
- MIS-ALIGNED COMPONENTS

MINOR

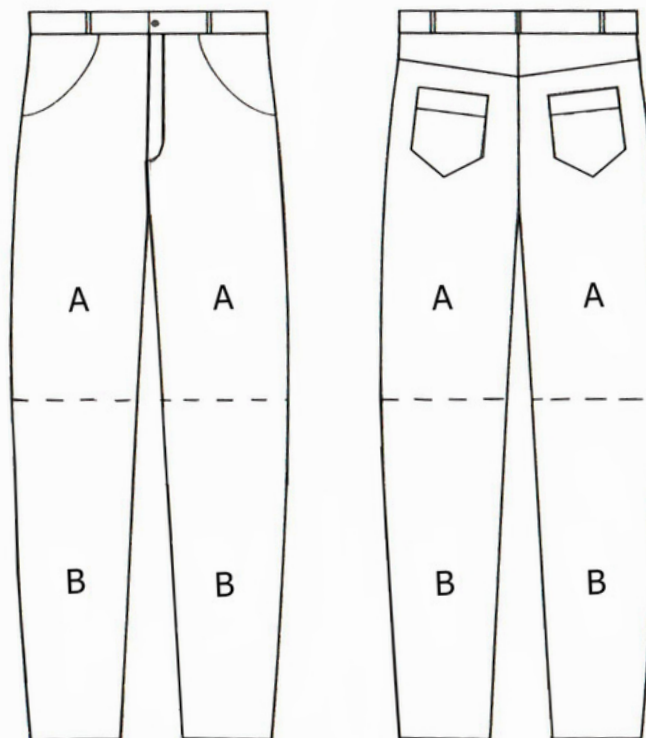
DEFECT CLASSIFICATION OF (A) OBVIOUS AND (B) NON-OBVIOUS AREA ARE ILLUSTRATED BY ZONE AS FOLLOW

EXAMPLES:



FRONT VIEW

BACK VIEW



FRONT VIEW

BACK VIEW

NOTES: A - Obvious area: Upper part

B - Non-obvious area: Lower Part